



WARNING:

Risk of electric shock. Before installation, disconnect power to the luminaire. Failure to do so may result in electric shock and lead to injury or death.

CAUTION:

For your safety, read and understand instructions completely prior to installation. Installation requires knowledge of luminaire electrical system. If not qualified, **DO NOT** attempt installation. Contact a qualified electrician if necessary.

NOTE: Before beginning the installation, carefully unpack and identify all parts. **Save these instructions, you may need them for later.** ELIUM® Spackle frames are for ELIUM® FLANGELESS Trims only. **Tolerances are sensitive, measure prior to cutting.**

Step 1:

- **NEW CONSTRUCTION INSTALLATION:** Install the housing per Elium® housing installation instructions.
- **REMODEL/RETROFIT INSTALLATION:** Cut a hole into the ceiling that corresponds with your spackle frame **Fig. 1**.

Step 2: Secure the spackle frame onto the ceiling by using #6 or #8 drywall screws in the four countersunk holes **Fig. 2**.

Note: Drywall screws must not be longer than $\frac{3}{4}$ ".

Step 3: Ensure the provided hole cover is secured to the spackle frame to block debris and other material from entering the ceiling cavity. Apply joint compound over the spackle frame. Once the joint compound is smooth and has cured, complete remaining decorative ceiling work. After ceiling work is complete, remove the hole cover **Fig. 3**.

Disclaimer: Any plastering or ceiling work must be done by a professional drywall.

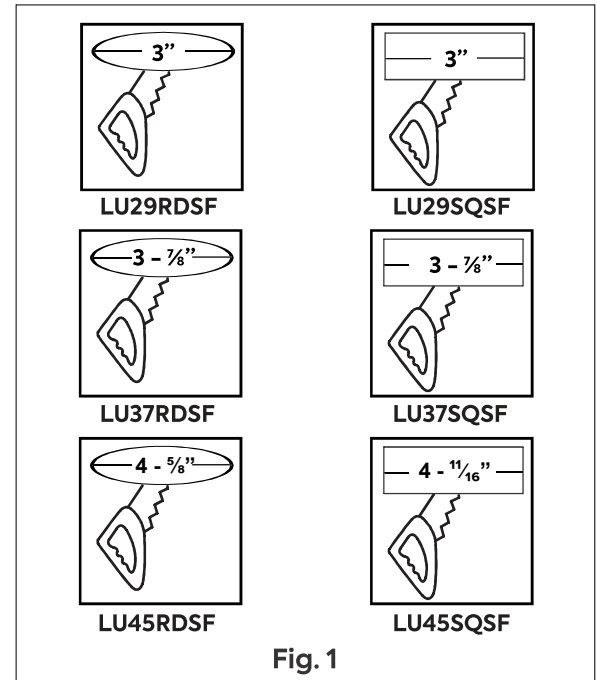


Fig. 1

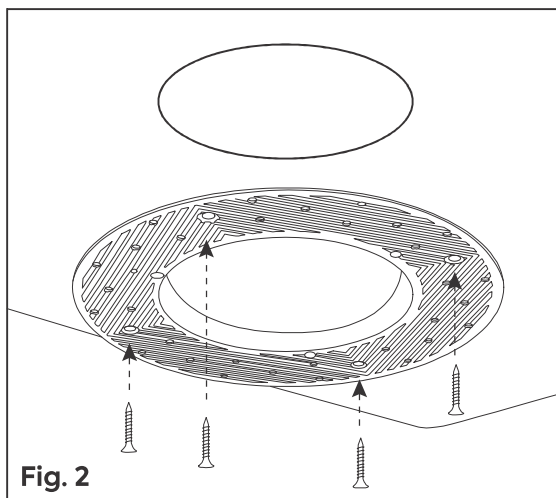


Fig. 2

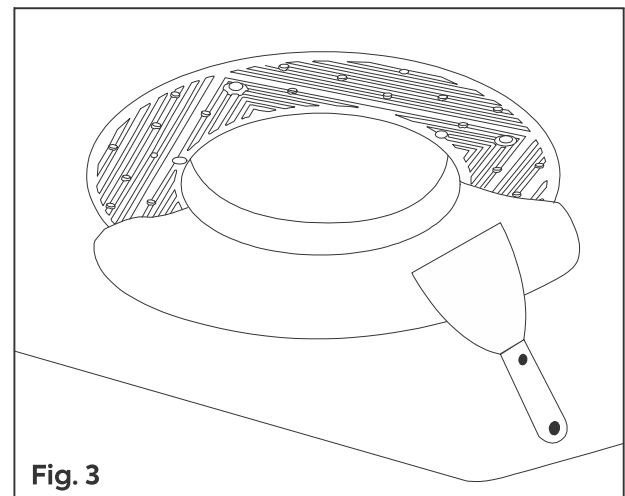


Fig. 3



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Step 4: Install the ELIUM® LED module onto the flangeless trim that matches the installed spackle frame **Fig. 4**. For Gear Adjustable trims, refer to the Elium® Gear Adjustable Trim Instructions to adjust the trim.

Disclaimer: Spackle frames are only compatible with flangeless trims of the same size and style.

Step 5: Mate the connector on the LED module with the connector from the housing or power pack **Fig. 5**.

Step 6: Install the LED module and flangeless trim assembly through the opening of the spackle frame. An audible click will be produced once the trim is fully secured to the spackle frame. The opening edge of the flangeless trim reflector should be flush with the ceiling **Fig. 6** and **Fig. 7**.

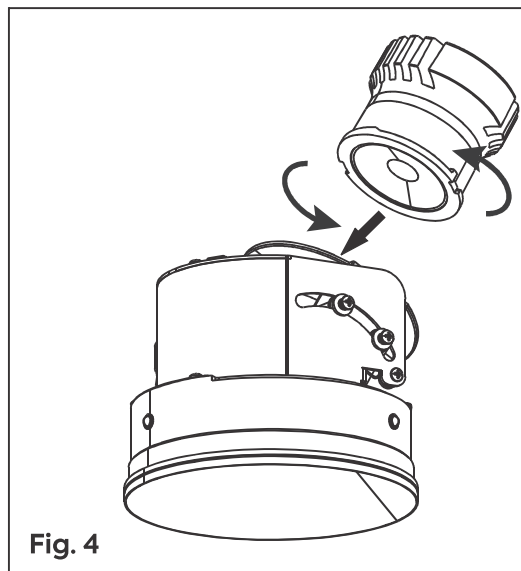


Fig. 4

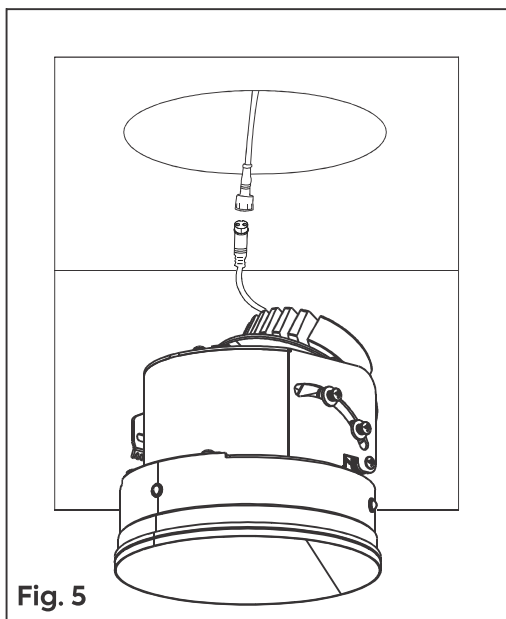


Fig. 5

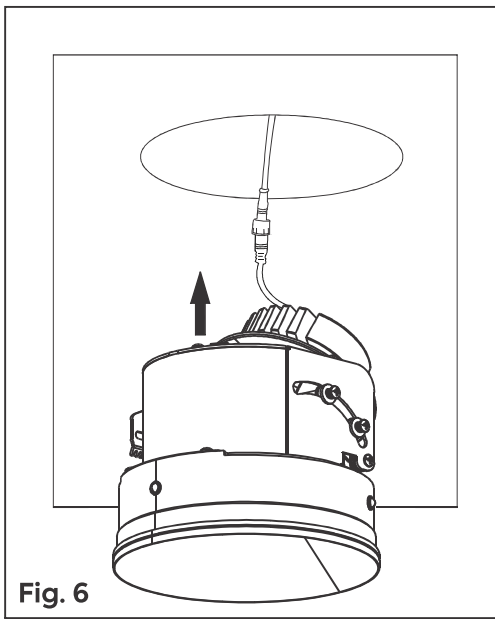


Fig. 6

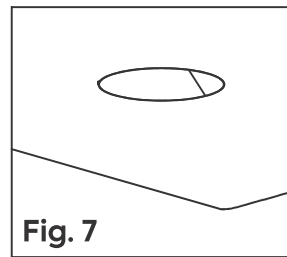


Fig. 7